

# SPECIAL TAP QUOTE REQUEST

Email to: [GuhringSpecials@guhring.com](mailto:GuhringSpecials@guhring.com) *One special tap request per sheet*



SOBO No. (office use) \_\_\_\_\_

Date: \_\_\_\_\_

## ENDUSER

Company Name \_\_\_\_\_

Street Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_

Zip/Postal Code \_\_\_\_\_

Contact Person \_\_\_\_\_

Title \_\_\_\_\_

Tel \_\_\_\_\_ Fax \_\_\_\_\_

Email \_\_\_\_\_

Guhring TM, # \_\_\_\_\_

Email \_\_\_\_\_ Tel \_\_\_\_\_

## DISTRIBUTOR

Company Name \_\_\_\_\_

Street Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_

Zip/Postal Code \_\_\_\_\_

Contact Person \_\_\_\_\_

Title \_\_\_\_\_

Tel \_\_\_\_\_ Fax \_\_\_\_\_

Email \_\_\_\_\_

## WORKPIECE

Material Name / Description: \_\_\_\_\_

Workpiece Material: \_\_\_\_\_ Hardness (If Aluminum, please list Silicon content) \_\_\_\_\_

Thread Depth \_\_\_\_\_ Counterbore Depth: \_\_\_\_\_

Predrilled Hole Diameter: \_\_\_\_\_ Hole Type  Blind  Through  Blind & Through

## THREADING TOOL

Blank Type:  DIN  ANSI  DIN/ANSI  Special (Office use:) Std. Geometry: \_\_\_\_\_

Tool Type:  Cut Tap  Form Tap Coolant Through:  None  Axial  Radial  Radial + Axial

Tool Material:  HSS-E  PM HSS-E  Carbide

Size / Pitch: \_\_\_\_\_ Class of Fit: \_\_\_\_\_ H or D Limit: \_\_\_\_\_

Thread Gauge Dimension: Go: \_\_\_\_\_ No Go: \_\_\_\_\_

Chamfer Type (# lead threads): \_\_\_\_\_ Coating: \_\_\_\_\_

Notes: *Please state if  
Pionex  
geometry is  
requested*

## MACHINE

Machine Type / Name: \_\_\_\_\_

Spindle Position:  Horizontal  Vertical  Oblique

## TOOLHOLDER

Holder Type:  GuhroSync  Synchro chuck  
 Tapping Chuck  Collet (Rigid)  Tapping Attachment  Tension / Compression Tapping Chuck

## LUBRICANT

Lubricant Type:  Water Soluble  Cutting Oil  MQL/Mist  Dry

## FEED

Feed Type:  Pneumatic  Hydraulic  Manual  Mechanical

## QUANTITIES

Quantities To Quote: \_\_\_\_\_